



Clear Lip Balm

IGI ISO-Polymer can be used in this base formulation to make a clear lip balm. Careful selection of esters will also give this formula a silky feel when applied. This formulation may be customized by the addition of flavors, colors and sunscreens.

Ingredients	INCI Name	%
Clear Jojoba Oil	Simmondsia Chinensis (Jojoba) Oil	34.0
ISO-P 100 HV	Poly (C20-28 Olefin)	30.0
Polyisobutene	Hydrogenated Polyisobutene	30.0
12 Hydroxy Stearic Acid	Hydroxystearic Acid	4.0
Kester K-24*	Lauryl Laurate	2.0
Flavor		qs

*Kester is a trademark of Koster Keunen

Procedure:

1. Combine all ingredients and melt to 75°C.
2. Mix until uniform and add flavor.
3. Pour into containers.

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